SIEMENS

Data sheet

6ES7518-4FP00-0AB0

SIMATIC S7-1500F, CPU 1518F-4 PN/DP, Central processing unit with work memory 6 MB for program and 20 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: Ethernet, 4th interface: PROFIBUS, 1 ns bit-performance, SIMATIC Memory Card required



General information	
Product type designation	CPU 1518F-4PN/DP
HW functional status	FS05
Firmware version	V2.5
Engineering with	
 STEP 7 TIA Portal configurable/integrated as of version 	V15 (FW V2.5) / V13 (FW V1.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V

permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1/s
Tropoutrate, min.	
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus	30 W
(balanced)	
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	C.Mhuda
• integrated (for program)	6 Mbyte
• integrated (for data)	20 Mbyte
Load memory	00.01
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	10 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte

FC	
Number range	0 65 535
• Size, max.	1 Mbyte
ОВ	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 100 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	2
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	768 kbyte; In total; available retentive memory for bit memories,
max.	timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	20 Mbyte; When using PS 60W 24/48/60V DC HF
114go), 1114A.	

Number of clock memories 8, 8 clock memory bit, grouped into one clock memory byte Data blocks Retentivity adjustable Patentivity preset No Local data Per priority class, max. 64 kbyte; max. 16 KB per block **Address area Pinputs Portuputs P	Flag	
Data blocks Retentivity adjustable Retentivity adjustable Retentivity preset No Per priority class, max. 64 kbyte: max. 16 KB per block **Address area Number of IO modules If 0 address area Inputs Outputs Outputs Per integrated IO subsystem Inputs (volume) Inputs (volume	Number, max.	16 kbyte
Retentivity adjustable Retentivity preset Retentivity preset Ro Retentivity preset Ro Ro Retentivity preset Ro Ro Ro Ro Ro Ro Ro Retentivity preset Ro	 Number of clock memories 	8; 8 clock memory bit, grouped into one clock memory byte
Retentivity preset Local data Per priority class, max. 64 kbyte; max. 16 KB per block Norders area Number of IO modules 16 384; max. number of modules / submodules 10 address area I/O address area Puputs Outputs Io cluputs Inputs Outputs Outputs Inputs (volume) Interface X1, 8 Interface X2 and via the integrated PROFIBUS DP interface Interface X2 and via the integrated PROFIBUS DP interface Interface X2 and via the integrated PROFIBUS DP interface Interface X2 and via the integrated PROFIBUS DP interface Interface X1, 8 Interface X2 and via the integrated PROFIBUS DP interface X2 and via the integrated PROFIBUS DP interface X2 and via the integrated PROFIBUS DP interface X1, 8 Interface	Data blocks	
Local data • per priority class, max. 64 kbyte; max. 16 KB per block **Address area** Number of IO modules 16 384; max. number of modules / submodules I/O address area • Inputs • Outputs per integrated IO subsystem — Inputs (volume) 16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface — Outputs (volume) 16 kbyte; 16 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface 4 KB via the integrated PROFIBUS DP interface per CM/CP — Inputs (volume) 8 kbyte 8 kbyte Subprocess images • Number of subprocess images, max. 32 **Indivare configuration* Number of distributed I/O systems 64; A distributed I/O system is characterized not only by the integrated of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) Number of DP masters • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack • Modules per rack, max. 32; CPU + 31 modules	Retentivity adjustable	Yes
Per priority class, max. 64 kbyte; max. 16 KB per block Address area Number of IO modules 16 384; max. number of modules / submodules 17 address area Inputs Outputs Outputs Outputs Outputs Outputs Outputs Outputs Outputs (volume) 16 kbyte; All outputs are in the process image Outputs (volume) 16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface Outputs (volume) 16 kbyte; 16 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface Per CM/CP Inputs (volume) 8 kbyte Outputs (volume) 8 kbyte Subprocess images Number of subprocess images, max. 32 **Indivare configuration** Number of distributed IO systems 64; A distributed I/O system is characterized not only by the integrated of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) Number of DP masters • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack • Modules per rack, max. 32; CPU + 31 modules	 Retentivity preset 	No
Number of IO modules Number of IO Controllers Number of IO Controllers Number of IO Controllers Number of IO Controllers Number of IO modules Number of Robert of Max. Number of IO Controllers Number of IO Controllers Number of Robert of Max. Number of IO Controllers Number of IO Controllers Number of IO Controllers Number of Robert of Number, max. Number of IO Controllers Number of IO Controllers Number of IO Controllers Number of Robert of Number, max. Number of IO Controllers Number of IO Contr	Local data	
Number of IO modules I/O address area • Inputs • Outputs • Outputs outputs outputs - Inputs (volume) - Outputs (volume) - Inputs (volume)	• per priority class, max.	64 kbyte; max. 16 KB per block
Inputs 32 kbyte; All inputs are in the process image 32 kbyte; All inputs are in the process image 32 kbyte; All outputs are in the process image 32 kbyte; All outputs are in the process image 32 kbyte; All outputs are in the process image 32 kbyte; All outputs are in the process image 32 kbyte; All outputs are in the process image 32 kbyte; All outputs are in the process image 32 kbyte; All outputs are in the process image 32 kbyte; All outputs are in the process image 46 kbyte; 16 kB via the integrated PROFINET IO interface X1, 8 kB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface 46 kB via the integrated PROFIBUS DP interface 47 kB via the integrated PROFIBUS DP interface 48 kByte 48 k	Address area	
Inputs Outputs Output	Number of IO modules	16 384; max. number of modules / submodules
Outputs per integrated IO subsystem Inputs (volume) 16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFINET IO interface X2 and via the integrated PROFINET IO interface X2 and via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFINET IO interface X2 and via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface Per CM/CP Inputs (volume) 8 kbyte Outputs (volume) 8 kbyte Subprocess images • Number of subprocess images, max. 32 **Iardware configuration** Number of distributed IO systems 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) Number of DP masters • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack • Modules per rack, max. 32; CPU + 31 modules	I/O address area	
per integrated IO subsystem — Inputs (volume) 16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFIBUS DP interface — Outputs (volume) 16 kbyte; 16 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface 16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFIBUS DP interface X2 and via the integrated PROFIBUS DP interface per CM/CP — Inputs (volume) 8 kbyte Subprocess images • Number of subprocess images, max. 32 Iardware configuration Number of distributed IO systems 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) Number of DP masters • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack • Modules per rack, max. 32; CPU + 31 modules	• Inputs	32 kbyte; All inputs are in the process image
- Inputs (volume) 16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface - Outputs (volume) 16 kbyte; 16 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface 16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface Per CM/CP - Inputs (volume) 8 kbyte Subprocess images • Number of subprocess images, max. 32 - Vardware configuration Number of distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) Number of DP masters • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack • Modules per rack, max. 32; CPU + 31 modules	Outputs	32 kbyte; All outputs are in the process image
KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface - Outputs (volume) 16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface per CM/CP Inputs (volume) 8 kbyte Outputs (volume) 8 kbyte Subprocess images • Number of subprocess images, max. 32 **Indivare configuration** Number of distributed IO systems 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) Number of DP masters • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack • Modules per rack, max. 32; CPU + 31 modules	per integrated IO subsystem	
KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface per CM/CP Inputs (volume) 8 kbyte Outputs (volume) 8 kbyte Subprocess images Number of subprocess images, max. 32 Hardware configuration Number of distributed IO systems 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) Number of DP masters integrated 1 Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers integrated 2 Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack Modules per rack, max. 32; CPU + 31 modules	— Inputs (volume)	KB via the integrated PROFINET IO interface X2 and via the
— Inputs (volume) — Outputs (volume) 8 kbyte Subprocess images ● Number of subprocess images, max. 32 Subprocess images	— Outputs (volume)	KB via the integrated PROFINET IO interface X2 and via the
— Outputs (volume) Subprocess images Number of subprocess images, max. 32 Hardware configuration Number of distributed I/O systems 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) Number of DP masters integrated Via CM S; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers integrated Via CM S; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack Modules per rack, max. 32; CPU + 31 modules	per CM/CP	
Subprocess images Number of subprocess images, max. 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) Number of DP masters integrated Via CM s; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers integrated Via CM s; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack Modules per rack, max. 32; CPU + 31 modules	— Inputs (volume)	8 kbyte
 Number of subprocess images, max. Hardware configuration Number of distributed I/O systems 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) Number of DP masters integrated Via CM ; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers integrated Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack Modules per rack, max. 32; CPU + 31 modules 	— Outputs (volume)	8 kbyte
Hardware configuration Number of distributed I/O systems 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) Number of DP masters • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack • Modules per rack, max. 32; CPU + 31 modules	Subprocess images	
Number of distributed I/O systems 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) Number of DP masters • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack • Modules per rack, max. 32; CPU + 31 modules	 Number of subprocess images, max. 	32
integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) Number of DP masters • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack • Modules per rack, max. 32; CPU + 31 modules	Hardware configuration	
 integrated Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers integrated Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack Modules per rack, max. 32; CPU + 31 modules 	Number of distributed IO systems	integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-
Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Number of IO Controllers integrated Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack Modules per rack, max. 32; CPU + 31 modules	Number of DP masters	
can be inserted in total Number of IO Controllers • integrated • Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack • Modules per rack, max. 32; CPU + 31 modules	• integrated	1
 integrated Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack Modules per rack, max. 32; CPU + 31 modules 	• Via CM	
Via CM 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total Rack Modules per rack, max. 32; CPU + 31 modules	Number of IO Controllers	
can be inserted in total Rack Modules per rack, max. 22; CPU + 31 modules	• integrated	2
Modules per rack, max. 32; CPU + 31 modules	● Via CM	
	Rack	
• Number of lines, max.	Modules per rack, max.	32; CPU + 31 modules
	 Number of lines, max. 	1

•	Νı	ım	her	οf	PtP	CMs	

the number of connectable PtP CMs is only limited by the number of available slots

Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
● in AS, master	Yes
• in AS, slave	Yes
● on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
Number of ports	2
integrated switch	Yes
• RJ 45 (Ethernet)	Yes; X1
Protocols	
• IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
 Open IE communication 	Yes
• Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
 Open IE communication 	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT

— PROFlenergy	Yes
 Prioritized startup 	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, 	512
max.	
— of which in line, max.	512
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 125 μs	125 µs
— for send cycle of 187.5 μs	187.5 µs
— for send cycle of 250 μs	250 μs to 4 ms
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
 Open IE communication 	Yes
— IRT	Yes
— MRP	Yes
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
— Shared device	Yes

— Number of IO Controllers with shared device, max.

4

— Asset management record

Yes; Per user program

O latestee	
2. Interface Interface types	
Number of ports	1
•	No
• integrated switch	Yes; X2
• RJ 45 (Ethernet)	165, AZ
Protocols	Yes; IPv4
• IP protocol	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
 Open IE communication 	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes
 Prioritized startup 	No
 Number of connectable IO Devices, max. 	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes

— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes
— Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared 	4
device, max.	
 Asset management record 	Yes; Per user program

terface types	
Number of ports	1
• integrated switch	No
• RJ 45 (Ethernet)	Yes; X3
rotocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	No
PROFINET IO Device	No
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes

Interface types	
Number of ports	1
• RS 485	Yes; X4
Protocols	
PROFIBUS DP master	Yes
 PROFIBUS DP slave 	No
 SIMATIC communication 	Yes
SIMATIC communication	Yes

45 (Ethernet)	
• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes

Protocols	
Number of connections	
Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	192
 Number of S7 routing paths 	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
SIMATIC communication	
S7 communication, as server	Yes
 S7 communication, as client 	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
PROFIBUS DP master	
Number of connections, max.	48; for the integrated PROFIBUS DP interface
Services	
— PG/OP communication	Yes
— S7 routing	Yes
 Data record routing 	Yes
— Isochronous mode	Yes
— Equidistance	Yes
— Number of DP slaves	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET

 Activation/deactivation of DP slaves 	Yes
OPC UA	
Runtime license required	Yes
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space, runtime license required
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
— Number of sessions, max.	64
 Number of accessible variables, max. 	200 000
 Number of registerable nodes, max. 	50 000
 Subscriptions per session, max. 	20
— Sampling time, min.	10 ms
— Send time, min.	10 ms
 Number of server methods, max. 	100
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, max. 	10 000; For 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10
 Number of nodes for user-defined server 	30 000
interfaces, max.	
Further protocols	
• MODBUS	Yes; MODBUS TCP
Media redundancy	
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; With minimum OB 6x cycle of 125 μs
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program alarms	10 000
Number of simultaneously active program alarms	
 Number of program alarms 	1 000
 Number of alarms for system diagnostics 	200
 Number of alarms for motion technology objects 	160
Test commissioning functions	

Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20
Status/control	
Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	1 000
Traces	
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
nterrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
 Number of available Motion Control resources for technology objects (except cam disks) 	10 240
 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
per external encoder	
— per output cam	20
·	20 160
— per output cam	

 Number of positioning axes at motion control cycle of 4 ms (typical value) 	128
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	128
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes

Standards, approvals, certificates

Highest safety class achievable in safety mode

PLe • Performance level according to ISO 13849-1

• SIL acc. to IEC 61508 SIL 3

Probability of failure (for service life of 20 years and repair time of 100 hours)

- Low demand mode: PFDavg in

accordance with SIL3

- High demand/continuous mode: PFH in

accordance with SIL3

< 2.00E-05

< 1.00E-09

Ambient conditions

Ambient temperature during operation

0°C • horizontal installation, min.

60 °C; Display: 50 °C, at an operating temperature of typically 50 • horizontal installation, max.

°C, the display is switched off

0°C • vertical installation, min.

40 °C; Display: 40 °C, at an operating temperature of typically 40 • vertical installation, max.

°C, the display is switched off

Ambient temperature during storage/transportation

-40 °C • min.

70 °C • max.

Configuration

Programming

Programming language

Yes; incl. failsafe — LAD — FBD Yes; incl. failsafe

Yes - STL

Yes -SCLYes - GRAPH

Know-how protection

Yes • User program protection/password protection

Yes Copy protection

Yes Block protection

Access protection	
 Password for display 	Yes
 Protection level: Write protection 	Yes; Specific write protection both for Standard and for Failsafe
 Protection level: Read/write protection 	Yes
Protection level: Complete protection	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 988 g
last modified:	07/19/2018