## **SIEMENS**

## Data sheet

## 6ES7314-6EH04-0AB0



SIMATIC S7-300, CPU 314C-2PN/DP Compact CPU with 192 KB work memory, 24 DI/16 DO, 4 AI, 2 AO, 1 Pt100, 4 high-speed counters (60 kHz), 1st interface MPI/DP 12 Mbit/s, 2nd interface Ethernet PROFINET, with 2-port switch, Integr. power supply 24 V DC, Front connector (2x 40-pole) and Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.3
Engineering with	
Programming package	STEP 7 V5.5 or higher with HSP 191
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines	Miniature circuit breaker, type C; min. 2 A; miniature circuit
(recommendation)	breaker type B, min. 4 A
Mains buffering	
Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1 s
Load voltage L+	
Digital inputs	
— Rated value (DC)	24 V

<ul> <li>Reverse polarity protection</li> </ul>	Yes
	100
Digital outputs	24 V
— Rated value (DC)	
<ul> <li>Reverse polarity protection</li> </ul>	No
Input current	
Current consumption (rated value)	850 mA
Current consumption (in no-load operation), typ.	190 mA
Inrush current, typ.	5 A
l²t	0.7 A <sup>2</sup> ·s
Digital inputs	
• from load voltage L+ (without load), max.	80 mA
Digital outputs	
• from load voltage L+, max.	50 mA
Power loss	
Power loss, typ.	14 W
Momory	
Memory Work memory	
• integrated	192 kbyte
expandable	No
·	64 kbyte
<ul> <li>Size of retentive memory for retentive data blocks</li> </ul>	64 kDyte
Load memory	
• Plug-in (MMC)	Yes
<ul><li>Plug-in (MMC), max.</li></ul>	8 Mbyte
<ul> <li>Data management on MMC (after last</li> </ul>	10 y
programming), min.	
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
• without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.06 μs
for word operations, typ.	0.12 μs
for fixed point arithmetic, typ.	0.16 μs
for floating point arithmetic, typ.	0.59 μs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks
	can be reduced by the MMC used.
DB	4.004. Nearly and 4.4.4000
• Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	

<ul><li>Number, max.</li></ul>	1 024; Number range: 0 to 7999		
• Size, max.	64 kbyte		
FC			
• Number, max.	1 024; Number range: 0 to 7999		
• Size, max.	64 kbyte		
ОВ	OB		
Description	see instruction list		
• Size, max.	64 kbyte		
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1		
<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10		
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21		
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35		
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40		
<ul><li>Number of DPV1 alarm OBs</li></ul>	3; OB 55, 56, 57		
<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61; only for PROFINET		
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100		
<ul> <li>Number of asynchronous error OBs</li> </ul>	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)		
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122		
Nesting depth			
per priority class	16		
<ul> <li>additional within an error OB</li> </ul>	4		
Counters, timers and their retentivity			
S7 counter			

Counters, timers and their retentivity		
S7 counter		
• Number	256	
Retentivity		
— adjustable	Yes	
— lower limit	0	
— upper limit	255	
— preset	Z 0 to Z 7	
Counting range		
— adjustable	Yes	
— lower limit	0	
— upper limit	999	
IEC counter		
• present	Yes	
• Type	SFB	
• Number	Unlimited (limited only by RAM capacity)	
S7 times		
Number	256	
Retentivity		
— adjustable	Yes	

— lower limit	0
— upper limit	255
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	All, max. 64 KB
Flag	
<ul><li>Number, max.</li></ul>	256 byte
Retentivity available	Yes; MB 0 to MB 255
<ul> <li>Retentivity preset</li> </ul>	MB 0 to MB 15
<ul> <li>Number of clock memories</li> </ul>	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
<ul><li>per priority class, max.</li></ul>	32 kbyte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	2 048 byte
<ul><li>Inputs</li><li>Outputs</li></ul>	2 048 byte 2 048 byte
<ul><li>Inputs</li><li>Outputs</li><li>of which distributed</li></ul>	2 048 byte
<ul><li>Inputs</li><li>Outputs</li></ul>	2 048 byte 2 003 byte
<ul> <li>Inputs</li> <li>Outputs</li> <li>of which distributed</li> <li>— Inputs</li> <li>— Outputs</li> </ul>	2 048 byte
<ul> <li>Inputs</li> <li>Outputs</li> <li>of which distributed</li> <li>— Inputs</li> <li>— Outputs</li> <li>Process image</li> </ul>	2 048 byte 2 003 byte 2 010 byte
<ul> <li>Inputs</li> <li>Outputs</li> <li>of which distributed</li> <li>— Inputs</li> <li>— Outputs</li> <li>Process image</li> <li>Inputs</li> </ul>	2 048 byte 2 003 byte 2 010 byte 2 048 byte
<ul> <li>Inputs</li> <li>Outputs</li> <li>of which distributed</li> <li>— Inputs</li> <li>— Outputs</li> <li>Process image</li> </ul>	2 048 byte 2 003 byte 2 010 byte 2 048 byte 2 048 byte 2 048 byte
<ul> <li>Inputs</li> <li>Outputs</li> <li>of which distributed</li> <li>— Inputs</li> <li>— Outputs</li> <li>Process image</li> <li>Inputs</li> </ul>	2 048 byte 2 003 byte 2 010 byte 2 048 byte 2 048 byte 2 048 byte 2 048 byte
<ul> <li>Inputs</li> <li>Outputs</li> <li>of which distributed</li> <li>— Inputs</li> <li>— Outputs</li> </ul> Process image <ul> <li>Inputs</li> <li>Outputs</li> </ul>	2 048 byte 2 003 byte 2 010 byte  2 048 byte 2 048 byte 2 048 byte 2 048 byte 2 048 byte 2 048 byte
<ul> <li>Inputs</li> <li>Outputs</li> <li>of which distributed</li> <li>— Inputs</li> <li>— Outputs</li> </ul> Process image <ul> <li>Inputs</li> <li>Outputs</li> <li>Inputs, adjustable</li> </ul>	2 048 byte 2 003 byte 2 010 byte 2 048 byte
<ul> <li>Inputs</li> <li>Outputs</li> <li>of which distributed</li> <li>— Inputs</li> <li>— Outputs</li> </ul> Process image <ul> <li>Inputs</li> <li>Outputs</li> <li>Inputs</li> <li>Inputs, adjustable</li> <li>Outputs, adjustable</li> </ul>	2 048 byte 2 003 byte 2 010 byte  2 048 byte 2 048 byte 2 048 byte 2 048 byte 2 048 byte 2 048 byte
<ul> <li>Inputs</li> <li>Outputs</li> <li>of which distributed</li> <li>— Inputs</li> <li>— Outputs</li> </ul> Process image <ul> <li>Inputs</li> <li>Outputs</li> <li>Inputs, adjustable</li> <li>Outputs, adjustable</li> <li>Inputs, default</li> <li>Outputs, default</li> </ul> Default addresses of the integrated channels	2 048 byte 2 010 byte 2 048 byte
<ul> <li>Inputs</li> <li>Outputs</li> <li>of which distributed</li> <li>— Inputs</li> <li>— Outputs</li> </ul> Process image <ul> <li>Inputs</li> <li>Outputs</li> <li>Inputs, adjustable</li> <li>Outputs, adjustable</li> <li>Inputs, default</li> <li>Outputs, default</li> </ul> Default addresses of the integrated channels — Digital inputs	2 048 byte 2 010 byte 2 048 byte 2 136.0 to 138.7
<ul> <li>Inputs</li> <li>Outputs</li> <li>of which distributed</li> <li>— Inputs</li> <li>— Outputs</li> </ul> Process image <ul> <li>Inputs</li> <li>Outputs</li> <li>Inputs, adjustable</li> <li>Outputs, adjustable</li> <li>Inputs, default</li> <li>Outputs, default</li> </ul> Default addresses of the integrated channels	2 048 byte 2 010 byte 2 048 byte 2 56 byte 256 byte 136.0 to 138.7 136.0 to 137.7
<ul> <li>Inputs</li> <li>Outputs</li> <li>of which distributed</li> <li>— Inputs</li> <li>— Outputs</li> </ul> Process image <ul> <li>Inputs</li> <li>Outputs</li> <li>Inputs, adjustable</li> <li>Outputs, adjustable</li> <li>Inputs, default</li> <li>Outputs, default</li> </ul> Default addresses of the integrated channels — Digital inputs	2 048 byte 2 003 byte 2 010 byte  2 048 byte 2 048 byte 2 048 byte 2 048 byte 2 048 byte 2 048 byte 2 056 byte  136.0 to 138.7 136.0 to 137.7 800 to 809
<ul> <li>Inputs</li> <li>Outputs</li> <li>of which distributed</li> <li>— Inputs</li> <li>— Outputs</li> </ul> Process image <ul> <li>Inputs</li> <li>Outputs</li> <li>Inputs, adjustable</li> <li>Outputs, adjustable</li> <li>Inputs, default</li> <li>Outputs, default</li> </ul> Default addresses of the integrated channels <ul> <li>— Digital inputs</li> <li>— Digital outputs</li> </ul>	2 048 byte 2 010 byte 2 048 byte 2 56 byte 256 byte 136.0 to 138.7 136.0 to 137.7

Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	1000 Bytes
• Inputs	16 048
. — of which central	1 016
Outputs	16 096
of which central	1 008
Analog channels	
• Inputs	1 006
— of which central	253
Outputs	1 007
·	250
— of which central	230
lardware configuration	
Number of expansion units, max.	3
Number of DP masters	
• integrated	1
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
• Racks, max.	4
Modules per rack, max.	8; In rack 3 max. 7
ime of day	
Clock	
Hardware clock (real-time)	Yes
• retentive and synchronizable	Yes
Backup time	6 wk; At 40 °C ambient temperature
Deviation per day, max.	10 s; Typ.: 2 s
Behavior of the clock following POWER-ON	Clock continues running after POWER OFF
Behavior of the clock following expiry of backup	Clock continues to run with the time at which the power failure
period	occurred
Operating hours counter	
• Number	1
Number/Number range	0
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	, , , , , , , , , , , , , , , , , , , ,

• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
● to DP, master	Yes; With DP slave only slave clock
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes; As client

Digital inputs	
Number of digital inputs	24
<ul> <li>of which inputs usable for technological functions</li> </ul>	16
integrated channels (DI)	24
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	24
— up to 60 °C, max.	12
vertical installation	
— up to 40 °C, max.	12
Input voltage	
Rated value (DC)	24 V
• for signal "0"	-3 to +5V
● for signal "1"	+15 to +30V
Input current	
● for signal "1", typ.	8 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.)
— Rated value	3 ms
for technological functions	
— at "0" to "1", max.	8 μs; Minimum pulse width/minimum pause between pulses at maximum counting frequency
Cable length	
• shielded, max.	1 000 m; 50 m for technological functions
• unshielded, max.	600 m; For technological functions: No
for technological functions	
— shielded, max.	50 m; at maximum count frequency

— unshielded, max.	not allowed
Digital outputs	
Number of digital outputs	16
• of which high-speed outputs	4; Notice: You cannot connect the fast outputs of your CPU in parallel
integrated channels (DO)	16
Short-circuit protection	Yes; Clocked electronically
<ul> <li>Response threshold, typ.</li> </ul>	1 A
Limitation of inductive shutdown voltage to	L+ (-48 V)
Controlling a digital input	Yes
Switching capacity of the outputs	
• on lamp load, max.	5 W
Load resistance range	
• lower limit	48 Ω
• upper limit	4 kΩ
Output voltage	
• for signal "1", min.	L+ (-0.8 V)
Output current	
● for signal "1" rated value	500 mA
<ul><li>for signal "1" permissible range, min.</li></ul>	5 mA
<ul><li>for signal "1" permissible range, max.</li></ul>	0.6 A
<ul><li>for signal "1" minimum load current</li></ul>	5 mA
<ul><li>for signal "0" residual current, max.</li></ul>	0.5 mA
Parallel switching of two outputs	
• for uprating	No
<ul> <li>for redundant control of a load</li> </ul>	Yes
Switching frequency	
<ul><li>with resistive load, max.</li></ul>	100 Hz
<ul><li>with inductive load, max.</li></ul>	0.5 Hz
● on lamp load, max.	100 Hz
• of the pulse outputs, with resistive load, max.	2.5 kHz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	3 A
— up to 60 °C, max.	2 A
vertical installation	
— up to 40 °C, max.	2 A
Cable length	
• shielded, max.	1 000 m
• unshielded, max.	600 m
Analog inputs	

Number of analog inputs	5
<ul> <li>For voltage/current measurement</li> </ul>	4
<ul> <li>For resistance/resistance thermometer measurement</li> </ul>	1
integrated channels (AI)	5; 4x current/voltage, 1x resistance
permissible input voltage for current input (destruction limit), max.	5 V; Permanent
permissible input voltage for voltage input (destruction limit), max.	30 V; Permanent
permissible input current for voltage input (destruction limit), max.	0.5 mA; Permanent
permissible input current for current input (destruction limit), max.	50 mA; Permanent
No-load voltage for resistance-type transmitter, typ.	3.3 V
Constant measurement current for resistance-type transmitter, typ.	1.25 mA
Technical unit for temperature measurement adjustable	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin
Input ranges	
• Voltage	Yes; $\pm 10$ V / $100$ k $\Omega$ ; 0 V to 10 V / $100$ k $\Omega$
Current	Yes; ±20 mA / 100 $\Omega$ ; 0 mA to 20 mA / 100 $\Omega$ ; 4 mA to 20 mA / 100 $\Omega$
Resistance thermometer	Yes; Pt 100 / 10 MΩ
Resistance	Yes; 0 $\Omega$ to 600 $\Omega$ / 10 $M\Omega$
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
<ul><li>Input resistance (0 to 10 V)</li></ul>	100 kΩ
Input ranges (rated values), currents	
• 0 to 20 mA	Yes
<ul><li>Input resistance (0 to 20 mA)</li></ul>	100 Ω
• -20 mA to +20 mA	Yes
<ul> <li>Input resistance (-20 mA to +20 mA)</li> </ul>	100 Ω
• 4 mA to 20 mA	Yes
<ul> <li>Input resistance (4 mA to 20 mA)</li> </ul>	100 Ω
Input ranges (rated values), resistance thermometer	
● Pt 100	Yes
• Input resistance (Pt 100)	10 ΜΩ
Input ranges (rated values), resistors	
Input ranges (rated values), resistors  • 0 to 600 ohms	Yes
	Yes $10 \ M\Omega$
• 0 to 600 ohms	
<ul><li>0 to 600 ohms</li><li>Input resistance (0 to 600 ohms)</li></ul>	
<ul> <li>0 to 600 ohms</li> <li>Input resistance (0 to 600 ohms)</li> </ul> Thermocouple (TC)	

O managements simple.	Yes; by software
• parameterizable	
— for resistance thermometer	Pt 100
Cable length	400
• shielded, max.	100 m
Analog outputs	
Number of analog outputs	2
integrated channels (AO)	2
Voltage output, short-circuit protection	Yes
Voltage output, short-circuit current, max.	55 mA
Current output, no-load voltage, max.	14 V
Output ranges, voltage	
• 0 to 10 V	Yes
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
• -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
Connection of actuators	
• for voltage output two-wire connection	Yes; Without compensation of the line resistances
<ul> <li>for voltage output four-wire connection</li> </ul>	No
• for current output two-wire connection	Yes
Load impedance (in rated range of output)	
with voltage outputs, min.	1 kΩ
with voltage outputs, capacitive load, max.	0.1 μF
with current outputs, max.	300 Ω
with current outputs, inductive load, max.	0.1 mH
Destruction limits against externally applied voltages an	d currents
Voltages at the outputs towards MANA	16 V; Permanent
• Current, max.	50 mA; Permanent
Cable length	
• shielded, max.	200 m
Analog value generation for the inputs  Measurement principle	Actual value operation (successive approximation)
	Actual value encryption (successive approximation)
Integration and conversion time/resolution per channel	12 bit
<ul> <li>Resolution with overrange (bit including sign), max.</li> </ul>	12 Dit
<ul> <li>Integration time, parameterizable</li> </ul>	Yes; 16.6 / 20 ms
<ul> <li>Interference voltage suppression for interference frequency f1 in Hz</li> </ul>	50 / 60 Hz
<ul> <li>permissible input frequency, max.</li> </ul>	400 Hz
Time constant of the input filter	0.38 ms
·	

• Basic execution time of the module (all channels released)

- permissible quiescent current (2-wire

sensor), max.

1 ms

Analog value generation for the outputs		
Integration and conversion time/resolution per channel		
<ul> <li>Resolution with overrange (bit including sign),</li> </ul>	12 bit	
max.		
<ul> <li>Conversion time (per channel)</li> </ul>	1 ms	
Settling time		
for resistive load	0.6 ms	
• for capacitive load	1 ms	
• for inductive load	0.5 ms	

• for inductive load	0.5 ms	
Encoder		
Connection of signal encoders		
for voltage measurement	Yes	
• for current measurement as 2-wire transducer	Yes; with external supply	
• for current measurement as 4-wire transducer	Yes	
<ul> <li>for resistance measurement with two-wire connection</li> </ul>	Yes; Without compensation of the line resistances	
<ul> <li>for resistance measurement with three-wire connection</li> </ul>	No	
<ul> <li>for resistance measurement with four-wire connection</li> </ul>	No	
Connectable encoders		
• 2-wire sensor	Yes	

1.5 mA

Errors/accuracies	
Temperature error (relative to input range), (+/-)	0.006 %/K
Crosstalk between the inputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.06 %
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.1 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.01 %/K
Crosstalk between the outputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.06 %
Operational error limit in overall temperature range	
<ul> <li>Voltage, relative to input range, (+/-)</li> </ul>	1 %
<ul> <li>Current, relative to input range, (+/-)</li> </ul>	1 %
• Resistance, relative to input range, (+/-)	1 %

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Voltage, relative to output range, (+/-)	1 %
• Current, relative to output range, (+/-)	1 %
Basic error limit (operational limit at 25 °C)	0.00/ 1:
<ul> <li>Voltage, relative to input range, (+/-)</li> </ul>	0.8 %; Linearity error ±0.06 %
<ul><li>Current, relative to input range, (+/-)</li></ul>	0.8 %; Linearity error ±0.06 %
<ul> <li>Resistance, relative to input range, (+/-)</li> </ul>	0.8 %; Linearity error ±0.2 %
<ul> <li>Resistance thermometer, relative to input range, (+/-)</li> </ul>	0.8 %
<ul> <li>Voltage, relative to output range, (+/-)</li> </ul>	0.8 %
<ul><li>Current, relative to output range, (+/-)</li></ul>	0.8 %
Interference voltage suppression for f = n x (f1 +/- 1 %)	, f1 = interference frequency
Series mode interference (peak value of	30 dB
interference < rated value of input range), min.	
<ul> <li>Common mode interference, min.</li> </ul>	40 dB
Interfaces	
Number of industrial Ethernet interfaces	1; 2 ports (switch) RJ45
Number of PROFINET interfaces	1; 2 ports (switch) RJ45
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Protocols	
• MPI	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
PROFIBUS DP slave	Yes
<ul> <li>Point-to-point connection</li> </ul>	No
MPI	
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
PROFIBUS DP master	
PROFIBUS DP master  ● Transmission rate, max.	12 Mbit/s

Services  - PG/OP communication Yes - Routing Yes - Global data communication No - S7 basic communication Yes; I blocks only - S7 communication, as client No - S7 communication, as client No - S7 communication, as server Yes - Equidistance Yes - Isochronous mode No - SYNC/FREZE Yes - Activation/deactivation of DP slaves - Number of DP slaves that can be simultaneously activated/deactivated, max Direct data exchange (slave-to-slave communication) - DPV1 Yes - Address area - Inputs, max. 2 kbyte - Inputs, max. 24 byte - Inputs, max. 24 byte - Inputs, max. 24 byte - PROFIBUS DP slave - Inputs, max. 244 byte - PROFIBUS DP slave - Transmission rate, max. 32 - Address area, max. 32 - Services - PG/OP communication Yes - Routing Yes - Routing Yes - S7 communication No - S7 basic communication No - S7 basic communication No - S7 communication, as server Yes; Connection configured on one side only - PC Direct data exchange (slave-to-slave communication) - S7 communication, as server Yes; Connection configured on one side only - PC Direct data exchange (slave-to-slave communication) - S7 communication, as server Yes; Connection configured on one side only - PC Direct data exchange (slave-to-slave communication) - S7 communication, as server Yes; Connection configured on one side only - S7 communication, as server Yes; Connection configured on one side only - S7 communication Yes - Connection configured on one side only - S7 communication Yes - Connection configured on one side only - S7 communication Yes - C	<ul><li>Number of DP slaves, max.</li></ul>	124	
Routing Yes Global data communication No S7 basic communication Yes; I blocks only S7 communication Yes S7 communication, as client No S7 communication, as server Yes Equidistance Yes Equidistance Yes SynCifREEZE Yes Activation/deactivation of DP slaves No SYNCifREEZE Yes Activation/deactivation of DP slaves No Number of DP slaves that can be simultaneously activated/deactivated, max. Direct data exchange (slave-to-slave communication) DPV1 Yes Address area Inputs, max. Outputs, max. Ves; As subscriber SynCifREEZE Yes Address area Inputs, max. 2 kbyte Syncy Address area Inputs, max. 2 kbyte Syncy Sy	Services		
Global data communication  Global data communica	— PG/OP communication	Yes	
S7 basic communication S7 communication S7 communication, as client S7 communication, as client S7 communication, as server Equidistance Isochronous mode SYNC/FREEZE Activation/deactivation of DP slaves SynC/FREEZE Activation/deactivation of DP slaves SynC/FREEZE Activation/deactivation of DP slaves Simultaneously activated/deactivated, max. Direct data exchange (slave-to-slave communication) DPV1 Yes  Address area Inputs, max. Outputs, max. Outputs, max. At byte Inputs, max. At byte Inputs, max. At byte Stronger Transmission rate, max. Address area, max. Ad	— Routing	Yes	
— S7 communication Yes  — S7 communication, as client No  — S7 communication, as server Yes  — Equidistance Yes  — Isochronous mode No  — SYNC/FREZE Yes  — Activation/deactivation of DP slaves — Number of DP slaves that can be simultaneously activated/deactivated, max. — Direct data exchange (slave-to-slave communication) — DPV1 Yes  Address area — Inputs, max. 2 kbyte — User data per DP slave — Inputs, max. 24 byte  — Outputs, max. 24 byte  PROFIBUS DP slave  • Transmission rate, max. 12 Mbit/s • automatic baud rate search Yes; only with passive interface • Address area, max. 32 byte  Services  — PG/OP communication Yes — Routing Yes; Only with active interface — Routing Yes; Only with active interface — S7 communication No — S7 communication Yes — S7 communication, as client No — S7 communication, as server — Direct data exchange (slave-to-slave communication Configured on one side only — Yes — Direct data exchange (slave-to-slave communication Configured on one side only — Yes — Direct data exchange (slave-to-slave communication Configured on one side only — Yes — Direct data exchange (slave-to-slave communication) — S7 communication, as server — Direct data exchange (slave-to-slave communication) — S7 communication, as server — Direct data exchange (slave-to-slave communication) — S7 communication, as server — Direct data exchange (slave-to-slave communication)	<ul> <li>Global data communication</li> </ul>	No	
— \$7 communication, as client — \$7 communication, as client — \$7 communication, as server — Equidistance — Isochronous mode — Isochronous mode — SYNC/FREZE — Activation/deactivation of DP slaves — Number of DP slaves that can be simultaneously activated/deactivated, max. — Direct data exchange (slave-to-slave communication) — DPV1 — Yes  Address area — Inputs, max. — Outputs, max. — Outputs, max. — User data per DP slave — Inputs, max. — Outputs, max. — Outputs, max. — 244 byte  PROFIBUS DP slave  • Transmission rate, max. • automatic baud rate search • Address area, max. • User data per address area, max.  9 User data per address area, max.  • User data communication — Routing — Routing — Routing — Global data communication — \$7 basic communication — \$7 communication, as client — \$7 communication, as client — \$7 communication, as server — Direct data exchange (slave-to-slave communication one side only — Yes — Direct data exchange (slave-to-slave communication) — Sire communication — Sire communica	<ul> <li>S7 basic communication</li> </ul>	Yes; I blocks only	
— \$7 communication, as server — Equidistance — Isochronous mode — SYNC/FREEZE — Activation/deactivation of DP slaves — Number of DP slaves that can be simultaneously activated/deactivated, max. — Direct data exchange (slave-to-slave communication) — DPV1 — Yes  Address area — Inputs, max. — Outputs, max. — 244 byte — Inputs, max. — 244 byte  PROFIBUS DP slave  • Transmission rate, max. • automatic baud rate search • Address area, max. 32 • User data per address area, max.  Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as server — Direct data exchange (slave-to-slave communication) — S7 communication, as server — Direct data exchange (slave-to-slave communication)  Yes  Yes  Yes  Yes  Yes  Yes  Connection configured on one side only Yes  Connection configured on one side only Yes  Yes  Connection configured on one side only Yes  Communication, as server — Direct data exchange (slave-to-slave communication)  Yes  Yes  Yes  Connection configured on one side only Yes  Communication, as server — Direct data exchange (slave-to-slave communication)  Yes	— S7 communication	Yes	
Equidistance  Equidistance  Isochronous mode  No  SYNC/FREEZE  Activation/deactivation of DP slaves  Number of DP slaves that can be simultaneously activated/deactivated, max.  Direct data exchange (slave-to-slave communication)  DPV1  Address area  Inputs, max.  Outputs, max.  Outputs, max.  Outputs, max.  Address DP slave  Inputs, max.  Yes; As subscriber  Yes; Only with active interface  Yes; Only with active interface  Yes; Only with active interface  No  Yes  Yes; Only with active interface  No  Yes  Yes; Connection configured on one side only  Yes  Yes; Connection configured on one side only  Yes  Yes	<ul> <li>S7 communication, as client</li> </ul>	No	
- Isochronous mode - SYNC/FREEZE - Activation/deactivation of DP slaves - Number of DP slaves that can be simultaneously activated/deactivated, max Direct data exchange (slave-to-slave communication) - DPV1 - Yes  Address area - Inputs, max Outputs, max 24 byte - Inputs, max 244 byte - Inputs, max Outputs, max Outp	<ul> <li>S7 communication, as server</li> </ul>	Yes	
- SYNC/FREEZE Yes - Activation/deactivation of DP slaves Yes - Number of DP slaves that can be simultaneously activated/deactivated, max Direct data exchange (slave-to-slave communication) - DPV1 Yes  Address area - Inputs, max. 2 kbyte - Outputs, max. 2 kbyte - Inputs, max. 244 byte - Inputs, max. 244 byte - Outputs, max. 244 byte  PROFIBUS DP slave  • Transmission rate, max. 12 Mbit/s • automatic baud rate search Yes; only with passive interface • Address area, max. 32 • User data per address area, max. 32 • User data per address area, max. 32 • User data per address area, max. 32  Services - PG/OP communication Yes - Routing Yes; Only with active interface - ST communication No - ST communication Yes - ST communication, as client No - ST communication, as server Yes; Connection configured on one side only - Direct data exchange (slave-to-slave communication)	— Equidistance	Yes	
- Activation/deactivation of DP slaves - Number of DP slaves that can be simultaneously activated/deactivated, max Direct data exchange (slave-to-slave communication) - DPV1 Yes  Address area - Inputs, max Outputs, max Outputs, max Outputs, max. 2 kbyte User data per DP slave - Inputs, max. 244 byte - Unputs, max. 244 byte PROFIBUS DP slave  • Transmission rate, max. • automatic baud rate search • Address area, max. 32 • User data per address area, max. 32 • User data per address area, max. Services - PG/OP communication - Routing - Global data communication - S7 basic communication - S7 communication - S7 communication - S7 communication - S7 communication, as client - S7 communication, as server - Direct data exchange (slave-to-slave communication) - Direct data exchange (slave-to-slave communication) - S7 communication) - S7 communication, as server - Direct data exchange (slave-to-slave communication)	— Isochronous mode	No	
- Number of DP slaves that can be simultaneously activated/deactivated, max.  - Direct data exchange (slave-to-slave communication)  - DPV1  Address area  - Inputs, max.  - Outputs, max.  - Out	— SYNC/FREEZE	Yes	
simultaneously activated/deactivated, max.  — Direct data exchange (slave-to-slave communication)  — DPV1  Yes  Address area  — Inputs, max. — Outputs, max. — 12 Mbit/s  • Transmission rate, max. • automatic baud rate search • Address area, max. • User data per address area, max. 32 • User data per address area, max. 32 byte  Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as client — S7 communication, as server — Direct data exchange (slave-to-slave communication) — Direct data exchange (slave-to-slave communication)	<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes	
- Direct data exchange (slave-to-slave communication) - DPV1 Yes  Address area - Inputs, max. 2 kbyte - Outputs, max. 24k byte User data per DP slave - Inputs, max. 244 byte - Outputs, max. 244 byte PROFIBUS DP slave  • Transmission rate, max. 12 Mbit/s • automatic baud rate search Yes; only with passive interface • Address area, max. 32 • User data per address area, max. 32 byte  Services - PG/OP communication Yes - Routing Yes; As subscriber  Yes; As subscriber  Yes - Inputs, max. 2 kbyte - Inputs, max. 24 byte - Inputs, max. 244 byte - Inputs, max. 24 byte - Inputs, max. 244 byte - Inputs, max. 24 byte - Inputs, max. 244 byte - Inputs, max. 24	<ul> <li>Number of DP slaves that can be</li> </ul>	8	
communication)  — DPV1 Yes  Address area  — Inputs, max. 2 kbyte  — Outputs, max. 2 kbyte  User data per DP slave  — Inputs, max. 244 byte  — Inputs, max. 244 byte  PROFIBUS DP slave  • Transmission rate, max. 12 Mbit/s  • automatic baud rate search Yes; only with passive interface  • Address area, max. 32  • User data per address area, max. 32 byte  Services  — PG/OP communication Yes  — Routing Yes; Only with active interface  — Global data communication No  — S7 basic communication No  — S7 communication Yes  — S7 communication, as client No  — S7 communication, as server  — Direct data exchange (slave-to-slave communication)  — Direct data exchange (slave-to-slave communication)	simultaneously activated/deactivated, max.		
Address area  — Inputs, max. — Outputs, max. 2 kbyte  User data per DP slave  — Inputs, max. — Outputs, max. 244 byte  PROFIBUS DP slave  • Transmission rate, max. • automatic baud rate search • Address area, max. 32 • User data per address area, max.  Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as client — S7 communication, as server — Direct data exchange (slave-to-slave communication)  — Direct data exchange (slave-to-slave communication)  — Direct data exchange (slave-to-slave communication)		Yes; As subscriber	
- Inputs, max Outputs, max. 2 kbyte  User data per DP slave - Inputs, max. 244 byte  PROFIBUS DP slave  1 Transmission rate, max. 4 automatic baud rate search Address area, max. 22 byte  Services  - PG/OP communication - Routing - Global data communication - S7 basic communication - S7 communication - S7 communication, as client - S7 communication, as server - Direct data exchange (slave-to-slave communication) - S8 customed Skyte - Skyte	— DPV1	Yes	
User data per DP slave  Inputs, max.  Outputs, max.  Outputs, max.  Outputs, max.  1244 byte  PROFIBUS DP slave  Transmission rate, max.  automatic baud rate search  Address area, max.  User data per address area, max.  User data per address area, max.  PROFOP communication  Routing  Global data communication  S7 basic communication  No  S7 communication, as client  S7 communication, as server  Direct data exchange (slave-to-slave communication)  Ves Yes, Connection configured on one side only  Yes  Communication)	Address area		
User data per DP slave  — Inputs, max. — Outputs, max. 244 byte  PROFIBUS DP slave  • Transmission rate, max. • automatic baud rate search • Address area, max. • User data per address area, max. 32 • User data per address area, max. 32 Services  — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication, as client — S7 communication, as server — S7 communication, as server — Direct data exchange (slave-to-slave communication)  Yes  Yes  Yes  Connection configured on one side only Yes  Communication)	— Inputs, max.	2 kbyte	
Inputs, max Outputs, max Outputs, max Outputs, max Outputs, max.  PROFIBUS DP slave  • Transmission rate, max. • automatic baud rate search • Address area, max. • User data per address area, max.  32 • User data per address area, max.  Services PG/OP communication Routing Routing Global data communication S7 basic communication S7 communication S7 communication, as client S7 communication, as server Direct data exchange (slave-to-slave communication) Direct data exchange (slave-to-slave communication)	— Outputs, max.	2 kbyte	
PROFIBUS DP slave  • Transmission rate, max.  • automatic baud rate search  • Address area, max.  • User data per address area, max.  • PG/OP communication  — Routing  — Global data communication  — S7 basic communication  — S7 communication, as client  — S7 communication, as server  — Direct data exchange (slave-to-slave communication)  — Sy basive  244 byte  12 Mbit/s  Yes; only with passive interface  32 byte  13 byte  14 byte  15 Mbit/s  Yes; only with passive interface  Yes  32 byte  32 byte  33 byte  34 byte  15 Mo  Yes  Yes; Only with active interface  No  No  Yes  — S7 communication  Yes  Yes; Connection configured on one side only  Yes  Communication)	User data per DP slave		
PROFIBUS DP slave  • Transmission rate, max. • automatic baud rate search • Address area, max. • User data per address area, max.  • User data per address area, max.  Services  - PG/OP communication - Routing - Global data communication - S7 basic communication - S7 communication - S7 communication - S7 communication, as client - S7 communication, as server - Direct data exchange (slave-to-slave communication)  • T2 Mbit/s  Yes; only with passive interface  Yes; Only with active interface  No  Yes  No  Yes  Yes; Connection configured on one side only  Yes  Yes; Connection configured on one side only	— Inputs, max.	244 byte	
<ul> <li>Transmission rate, max.</li> <li>automatic baud rate search</li> <li>Address area, max.</li> <li>User data per address area, max.</li> <li>Services</li> <li>— PG/OP communication</li> <li>— Routing</li> <li>— Global data communication</li> <li>— S7 basic communication</li> <li>— S7 communication</li> <li>— S7 communication, as client</li> <li>— S7 communication, as server</li> <li>— Direct data exchange (slave-to-slave communication)</li> <li>12 Mbit/s</li> <li>Yes; only with passive interface</li> <li>32</li> <li>32<td>— Outputs, max.</td><td>244 byte</td></li></ul>	— Outputs, max.	244 byte	
<ul> <li>automatic baud rate search</li> <li>Address area, max.</li> <li>User data per address area, max.</li> <li>PG/OP communication</li> <li>Routing</li> <li>Global data communication</li> <li>S7 basic communication</li> <li>S7 communication</li> <li>S7 communication, as client</li> <li>S7 communication, as server</li> <li>Direct data exchange (slave-to-slave communication)</li> <li>Yes; only with passive interface</li> <li>32</li> <li>Yes</li> <li>Only with active interface</li> <li>No</li> <li>Yes</li> <li>No</li> <li>Yes</li> <li>Yes</li> <li>Connection configured on one side only</li> <li>Yes</li> </ul>	PROFIBUS DP slave		
<ul> <li>Address area, max.</li> <li>User data per address area, max.</li> <li>Services</li> <li>— PG/OP communication</li> <li>— Routing</li> <li>— Global data communication</li> <li>— S7 basic communication</li> <li>— S7 communication</li> <li>— S7 communication</li> <li>— S7 communication, as client</li> <li>— S7 communication, as server</li> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	<ul><li>Transmission rate, max.</li></ul>	12 Mbit/s	
● User data per address area, max.  Services  — PG/OP communication Yes — Routing Yes; Only with active interface — Global data communication No — S7 basic communication No — S7 communication Yes — S7 communication, as client No — S7 communication, as server Yes; Connection configured on one side only — Direct data exchange (slave-to-slave communication)	automatic baud rate search	Yes; only with passive interface	
Services  - PG/OP communication - Routing - Global data communication - S7 basic communication - S7 communication - S7 communication - S7 communication - S7 communication, as client - S7 communication, as server - Direct data exchange (slave-to-slave communication)  Yes  Yes; Connection configured on one side only  Yes  Yes	<ul><li>Address area, max.</li></ul>	32	
<ul> <li>— PG/OP communication</li> <li>— Routing</li> <li>— Global data communication</li> <li>— S7 basic communication</li> <li>— S7 communication</li> <li>— S7 communication</li> <li>— S7 communication, as client</li> <li>— S7 communication, as server</li> <li>— S7 communication, as server</li> <li>— Direct data exchange (slave-to-slave communication)</li> </ul> Yes Yes Yes Connection configured on one side only Yes	<ul> <li>User data per address area, max.</li> </ul>	32 byte	
<ul> <li>Routing</li> <li>Global data communication</li> <li>S7 basic communication</li> <li>S7 communication</li> <li>S7 communication</li> <li>S7 communication, as client</li> <li>S7 communication, as server</li> <li>S7 communication, as server</li> <li>Direct data exchange (slave-to-slave communication)</li> </ul> Yes; Only with active interface No Yes Yes Yes Connection configured on one side only Yes Yes	Services		
<ul> <li>Global data communication</li> <li>S7 basic communication</li> <li>S7 communication</li> <li>S7 communication</li> <li>S7 communication, as client</li> <li>S7 communication, as server</li> <li>Direct data exchange (slave-to-slave communication)</li> <li>No</li> <li>Yes; Connection configured on one side only</li> <li>Yes</li> </ul>	— PG/OP communication	Yes	
<ul> <li>— S7 basic communication</li> <li>— S7 communication</li> <li>— S7 communication, as client</li> <li>— S7 communication, as server</li> <li>— S7 communication, as server</li> <li>— Direct data exchange (slave-to-slave communication)</li> <li>No</li> <li>Yes; Connection configured on one side only</li> <li>Yes</li> </ul>	— Routing	Yes; Only with active interface	
<ul> <li>— S7 communication</li> <li>— S7 communication, as client</li> <li>— S7 communication, as server</li> <li>— Direct data exchange (slave-to-slave communication)</li> <li>Yes</li> <li>Yes</li> <li>Yes; Connection configured on one side only</li> <li>Yes</li> </ul>	<ul> <li>Global data communication</li> </ul>	No	
<ul> <li>— S7 communication, as client</li> <li>— S7 communication, as server</li> <li>— Direct data exchange (slave-to-slave communication)</li> <li>No</li> <li>Yes; Connection configured on one side only</li> <li>Yes</li> </ul>	<ul><li>— S7 basic communication</li></ul>	No	
<ul> <li>— S7 communication, as server</li> <li>— Direct data exchange (slave-to-slave communication)</li> <li>Yes; Connection configured on one side only</li> <li>Yes</li> </ul>	— S7 communication	Yes	
— Direct data exchange (slave-to-slave Yes communication)	<ul> <li>S7 communication, as client</li> </ul>	No	
communication)	<ul> <li>S7 communication, as server</li> </ul>	Yes; Connection configured on one side only	
No.		Yes	
— DF V I	— DPV1	No	
Transfer memory	Transfer memory		
— Inputs 244 byte	— Inputs	244 byte	

— Outputs	244 byte
2. Interface	
Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
<ul><li>Number of ports</li></ul>	2
• integrated switch	Yes
Media redundancy	
• supported	Yes
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; PROFINET MRP
<ul><li>Number of stations in the ring, max.</li></ul>	50
Protocols	
• MPI	No
<ul> <li>PROFINET IO Controller</li> </ul>	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 10, max. number of instances: 32
— Isochronous mode	Yes; OB 61
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
Shared device	Yes
Prioritized startup	Yes
Number of IO devices with prioritized	32
startup, max.	
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64

<ul> <li>Number of IO Devices with IRT and the option "high flexibility"</li> </ul>	128
— of which in line, max.	61
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
<ul> <li>Number of IO Devices that can be</li> </ul>	8
simultaneously activated/deactivated, max.	
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
Number of IO Devices per tool, max.	8
Device replacement without swap medium	Yes
— Send cycles	250 $\mu$ s, 500 $\mu$ s,1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 µs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 10, max. number of instances: 32
— Isochronous mode	No
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	

acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
Number of connections, max.	8
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
<ul> <li>Keep-alive function, supported</li> </ul>	Yes

## Protocols

rotocols	
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
<ul><li>Number of connections, max.</li></ul>	8
— Data length for connection type 01H, max.	1 460 byte
— Data length for connection type 11H, max.	32 768 byte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
<ul><li>Number of connections, max.</li></ul>	8
— Data length, max.	1 472 byte
Web server	
• supported	Yes
<ul> <li>User-defined websites</li> </ul>	Yes
<ul> <li>Number of HTTP clients</li> </ul>	5

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Isochronous operation (application synchronized up to terminal)

Yes; For PROFINET only

to terminar)	
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
<ul> <li>Size of GD packets, max.</li> </ul>	22 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	22 byte
S7 basic communication	
• supported	Yes

User data per job, max.	76 byte
User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with
	X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
<ul> <li>User data per job, max.</li> </ul>	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
• supported	Yes; via CP and loadable FC
PROFINET CBA (at set setpoint communication load)	
<ul> <li>Setpoint for the CPU communication load</li> </ul>	50 %
<ul> <li>Number of remote interconnection partners</li> </ul>	32
<ul><li>Number of functions, master/slave</li></ul>	30
<ul> <li>Total of all master/slave connections</li> </ul>	1 000
<ul> <li>Data length of all incoming connections master/slave, max.</li> </ul>	4 000 byte
<ul> <li>Data length of all outgoing connections master/slave, max.</li> </ul>	4 000 byte
<ul> <li>Number of device-internal and PROFIBUS interconnections</li> </ul>	500
<ul> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	4 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
Remote interconnections with acyclic transmission	
<ul> <li>— Sampling frequency: Sampling time, min.</li> </ul>	500 ms
<ul> <li>Number of incoming interconnections</li> </ul>	100
<ul> <li>Number of outgoing interconnections</li> </ul>	100
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
Remote interconnections with cyclic transmission	
<ul> <li>Transmission frequency: Transmission interval, min.</li> </ul>	10 ms
<ul> <li>Number of incoming interconnections</li> </ul>	200
<ul> <li>Number of outgoing interconnections</li> </ul>	200
— Data length of all incoming interconnections, max.	2 000 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte

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— Data length per connection, max.	450 byte
HMI variables via PROFINET (acyclic)	0.0 00004 74
<ul> <li>Number of stations that can log on for HMI variables (PN OPC/iMap)</li> </ul>	3; 2x PN OPC/1x iMap
<ul> <li>HMI variable updating</li> </ul>	500 ms
<ul> <li>Number of HMI variables</li> </ul>	200
<ul> <li>Data length of all HMI variables, max.</li> </ul>	2 000 byte
PROFIBUS proxy functionality	
— supported	Yes
<ul> <li>Number of linked PROFIBUS devices</li> </ul>	16
<ul> <li>Data length per connection, max.</li> </ul>	240 byte; Slave-dependent
Number of connections	
• overall	12
<ul> <li>usable for PG communication</li> </ul>	11
<ul> <li>reserved for PG communication</li> </ul>	1
<ul> <li>adjustable for PG communication, min.</li> </ul>	1
<ul> <li>adjustable for PG communication, max.</li> </ul>	11
• usable for OP communication	11
<ul> <li>reserved for OP communication</li> </ul>	1
<ul> <li>adjustable for OP communication, min.</li> </ul>	1
<ul> <li>adjustable for OP communication, max.</li> </ul>	11
• usable for S7 basic communication	8
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>adjustable for S7 basic communication,</li> </ul>	0
min.	
<ul> <li>adjustable for S7 basic communication,</li> </ul>	8
max.	
<ul> <li>usable for S7 communication</li> </ul>	10
<ul> <li>reserved for S7 communication</li> </ul>	0
<ul><li>— adjustable for S7 communication, min.</li></ul>	0
<ul><li>— adjustable for S7 communication, max.</li></ul>	10
• total number of instances, max.	32
<ul><li>usable for routing</li></ul>	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave
	(active): max. 14; X2 as PROFINET: 24 max.
S7 message functions	
Number of login stations for message functions, max.	12; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes

Number of breakpoints	4
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
— of which status variables, max.	30
of which control variables, max.	14
Forcing	17
• Forcing	Yes
• Forcing, variables	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	
• present	Yes
•	500
Number of entries, max.	No
— adjustable	
— of which powerfail-proof	100; Only the last 100 entries are retained
Number of entries readable in RUN, max	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
• can be read out	Yes
Interrupts/diagnostics/status information	
Diagnostics indication LED	
Status indicator digital input (green)	Yes
<ul> <li>Status indicator digital output (green)</li> </ul>	Yes
Integrated Functions	
Integrated Functions  Number of counters	4; See "Technological Functions" manual
Counting frequency (counter) max.	60 kHz
Frequency measurement	Yes
Number of frequency meters	4; up to 60 kHz (see "Technological Functions" manual)
controlled positioning	Yes
integrated function blocks (closed-loop control)	Yes; PID controller (see "Technological Functions" manual)
PID controller	Yes
Number of pulse outputs	4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Limit frequency (pulse)	2.5 kHz
Potential separation	
Potential separation digital inputs	
Potential separation digital inputs	Yes
• between the channels	No
between the channels and backplane bus	Yes

Potential separation digital outputs	
Potential separation digital outputs	Yes
between the channels	Yes
	8
between the channels, in groups of	Yes
between the channels and backplane bus	res
Potential separation analog inputs	Vacuation for analysis I/O
Potential separation analog inputs	Yes; common for analog I/O
• between the channels	No
between the channels and backplane bus	Yes
Potential separation analog outputs	
<ul> <li>Potential separation analog outputs</li> </ul>	Yes; common for analog I/O
• between the channels	No
<ul> <li>between the channels and backplane bus</li> </ul>	Yes
Permissible potential difference	
Between the inputs and MANA (UCM)	8 V DC
11.6	
Isolation Isolation tested with	600 V DC
isolation tested with	000 V BC
Ambient conditions	
Ambient temperature during operation	
• min.	0°C
• max.	0°C
Configuration	
Configuration software	
• STEP 7	Yes; V5.5 or higher
Programming	
Command set	see instruction list
<ul> <li>Nesting levels</li> </ul>	8
<ul><li>System functions (SFC)</li></ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
User program protection/password protection	Yes
Block encryption	Yes; With S7 block Privacy

Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	730 g
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