## **SIEMENS**

## Data sheet

6ES7412-1XJ07-0AB0

SIMATIC S7-400, CPU 412-1 Central processing unit with: Work memory 512 KB, (256 KB code, 256 KB data), interface MPI/DP 12 Mbit/s,



General information	
Product type designation	CPU 412-1
HW functional status	01
Firmware version	V7.0
Engineering with	
Programming package	STEP 7 V5.4 or higher with HSP 261
CiR – Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	30 µs
Supply voltage	
Rated value (DC)	
• 24 V DC	No; Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	0.7 A
from backplane bus 5 V DC, max.	0.8 A
from backplane bus 24 V DC, max.	150 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At the DP interface

Power loss	
Power loss, typ.	3.5 W
Power loss, max.	4 W
Memory	
Type of memory	RAM
Work memory	
• integrated	512 kbyte
<ul><li>integrated (for program)</li></ul>	256 kbyte
• integrated (for data)	256 kbyte
• expandable	No
Load memory	
expandable FEPROM	Yes; with Memory Card (FLASH)
• expandable FEPROM, max.	64 Mbyte
• integrated RAM, max.	512 kbyte
• expandable RAM	Yes; with Memory Card (RAM)
• expandable RAM, max.	64 Mbyte
Backup	
• present	Yes
with battery	Yes; all data
without battery	No
Battery	
Backup battery	
Backup current, typ.	180 μA; up to 40 °C
Backup current, max.	850 µA
Backup time, max.	Dealt with in the module data manual with the secondary
•	conditions and the factors of influence
<ul> <li>Feeding of external backup voltage to CPU</li> </ul>	5 V DC to 15 V DC
CPU processing times	
for bit operations, typ.	31.25 ns
for word operations, typ.	31.25 ns
for fixed point arithmetic, typ.	31.25 ns
for floating point arithmetic, typ.	62.5 ns
CPU-blocks	
DB	
Number, max.	3 000; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	1 500; Number range: 0 to 7999

• Size, max.	64 kbyte
ОВ	
Number, max.	see instruction list
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	2; OB 10, 11
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	2; OB 32, 35 (shortest cycle that can be set = 500 µs)
<ul> <li>Number of process alarm OBs</li> </ul>	2; OB 40, 41
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55-57
<ul> <li>Number of isochronous mode OBs</li> </ul>	2; OB 61-62
<ul> <li>Number of multicomputing OBs</li> </ul>	1; OB 60
<ul> <li>Number of background OBs</li> </ul>	1; OB 90
Number of startup OBs	3; OB 100-102
<ul> <li>Number of asynchronous error OBs</li> </ul>	9; OB 80-88
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
Nesting depth	
per priority class	24
<ul> <li>additional within an error OB</li> </ul>	1
Counters, timers and their retentivity S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
	100
— lower limit	0

— upper limit

— preset

No times retentive

2 047

_	
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
<ul><li>Number</li></ul>	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	Total working and load memory (with backup battery)
Flag	
Number, max.	4 kbyte; Size of bit memory address area
<ul> <li>Retentivity available</li> </ul>	Yes
Retentivity preset	MB 0 to MB 15
<ul> <li>Number of clock memories</li> </ul>	8; in 1 memory byte
Local data	
adjustable, max.	8 kbyte
• preset	4 kbyte
Address area	
I/O address area	
• Inputs	4 kbyte
Outputs	4 kbyte
of which distributed	·
— MPI/DP interface, inputs	2 kbyte
MPI/DP interface, outputs	2 kbyte
Process image	
Inputs, adjustable	4 kbyte
Outputs, adjustable	4 kbyte
Inputs, default	128 byte
Outputs, default	128 byte
	244 byte
consistent data, max.      Assess to consistent data in process image.	Yes
Access to consistent data in process image  Subprocess images	165
Subprocess images	15
Number of subprocess images, max.  Digital channels.	10
Digital channels	22.769
• Inputs	32 768
— of which central	32 768
Outputs	32 768
— of which central	32 768
Analog channels	
• Inputs	2 048
— of which central	2 048

<ul><li>Outputs</li></ul>	2 048
— of which central	2 048
Hardware configuration	
Number of expansion units, max.	21
connectable OPs	47
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
Number of connectable IMs (total), max.	6
<ul> <li>Number of connectable IM 460s, max.</li> </ul>	6
<ul> <li>Number of connectable IM 463s, max.</li> </ul>	4; IM 463-2
Number of DP masters	
• integrated	1
• via CP	10; CP 443-5 Extended
● via IM 467	4
Mixed mode IM + CP permitted	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode
• via interface module	0
<ul> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul>	6
Number of IO Controllers	
• integrated	0
• via CP	4; Max. 4 in the central controller; no mixed operation of different CP 443-1 types in PROFINET IO mode
Number of operable FMs and CPs (recommended)	
• FM	Limited by number of slots and number of connections
• CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections
PROFIBUS and Ethernet CPs	14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	
• required slots	1
Time of day	
Clock	
Hardware clock (real-time)	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
<ul> <li>Resolution</li> </ul>	1 ms
<ul> <li>Deviation per day (buffered), max.</li> </ul>	1.7 s; Power off

Operating hours counter

• Number/Number range

Number

• Deviation per day (unbuffered), max.

8.6 s; For power On

16 0 to 15

<ul><li>Range of values</li></ul>	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours	
Granularity	1 h	
• retentive	Yes	
Clock synchronization		
• supported	Yes	
● to MPI, master	Yes	
• to MPI, slave	Yes	
• to DP, master	Yes	
• to DP, slave	Yes	
• in AS, master	Yes	
• in AS, slave	Yes	
• on Ethernet via NTP	No; Via CP	
• to IF 964 DP	No	
Time difference in system when synchronizing via		
• MPI, max.	200 ms	
Interfaces		
Interfaces/bus type	1 x MPI/PROFIBUS DP	
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP	
Number of NO 400 interfaces	1, Combined wit 171 NOT IDOG DI	
1. Interface		
Interface type	Integrated	
Physics	RS 485 / PROFIBUS + MPI	
Isolated	Yes	
D		
Power supply to interface (15 to 30 V DC), max.	150 mA	
Number of connection resources	150 mA MPI: 32, DP: 16	
Number of connection resources		
Number of connection resources Protocols	MPI: 32, DP: 16	
Number of connection resources  Protocols  • MPI	MPI: 32, DP: 16 Yes	
Number of connection resources  Protocols  • MPI  • PROFIBUS DP master	MPI: 32, DP: 16  Yes Yes	
Number of connection resources  Protocols  • MPI  • PROFIBUS DP master  • PROFIBUS DP slave	MPI: 32, DP: 16  Yes Yes	

Services

— PG/OP communication Yes Yes — Routing — Global data communication Yes Yes - S7 basic communication Yes - S7 communication Yes — S7 communication, as client Yes - S7 communication, as server

PROFIBUS DP master

• Number of connections, max.	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
• Transmission rate, max.	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	32
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	Yes
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
Number of connections	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
• Transmission rate, max.	12 Mbit/s
automatic baud rate search	No
<ul> <li>Address area, max.</li> </ul>	32; Virtual slots
<ul> <li>User data per address area, max.</li> </ul>	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes; with interface active
— S7 routing	Yes; with interface active
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	No

	V
— S7 communication	Yes
<ul> <li>— S7 communication, as client</li> </ul>	Yes
<ul> <li>— S7 communication, as server</li> </ul>	Yes
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	No
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
Protocols	
Open IE communication	
• ISO-on-TCP (RFC1006)	Via CP 443-1 Adv. and loadable FB
— Data length, max.	1452 bytes via CP 443-1 Adv.
Web server	
• supported	No
Isochronous mode	
Isochronous operation (application synchronized up	Yes; For PROFIBUS only
to terminal)	
Equidistance	Yes
Number of DP masters with isochronous mode	1
User data per isochronous slave, max.	244 byte
shortest clock pulse	1.5 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms
Communication functions	
PG/OP communication	Yes
<ul> <li>Number of connectable OPs without message</li> </ul>	47
processing	
<ul> <li>Number of connectable OPs with message</li> </ul>	47; When using Alarm_S/SQ and Alarm_D/DQ
processing	
Data record routing	Yes
Global data communication	
<ul><li>supported</li></ul>	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	16
<ul> <li>Size of GD packets, max.</li> </ul>	54 byte
• Size of GD packet (of which consistent), max.	1 variable
S7 basic communication	
• supported	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	1 variable
coor data per job (or which condictority, max.	1 Valiable

S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
<ul> <li>User data per job, max.</li> </ul>	64 kbyte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	462 byte
S5 compatible communication	
• supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
<ul> <li>User data per job, max.</li> </ul>	8 kbyte
• User data per job (of which consistent), max.	240 byte
<ul> <li>Number of simultaneous AG-SEND/AG-RECV orders per CPU, max.</li> </ul>	24/24
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
Number of connections	
• overall	48
<ul><li>usable for PG communication</li></ul>	47
<ul> <li>reserved for PG communication</li> </ul>	1
<ul> <li>adjustable for PG communication, max.</li> </ul>	0
• usable for OP communication	47
<ul> <li>reserved for OP communication</li> </ul>	1
<ul> <li>adjustable for OP communication, max.</li> </ul>	0
<ul> <li>usable for S7 basic communication</li> </ul>	46
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>adjustable for S7 basic communication,</li> </ul>	0
max.	
<ul><li>usable for S7 communication</li></ul>	46
<ul> <li>reserved for S7 communication</li> </ul>	0
<ul> <li>adjustable for S7 communication, max.</li> </ul>	0
<ul><li>usable for routing</li></ul>	23
— reserved for routing	0
<ul><li>adjustable for routing, max.</li></ul>	0
S7 message functions	
Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ

blocks

Alarm 8-blocks	Yes
<ul> <li>Number of instances for alarm 8 and S7</li> </ul>	300
communication blocks, max.	
• preset, max.	150
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	4
Number of messages	
• overall, max.	256
• in 100 ms grid, max.	0
● in 500 ms grid, max.	256
● in 1000 ms grid, max.	256
Number of additional values	
• with 100 ms grid, max.	0
● with 500, 1000 ms grid, max.	1
<u> </u>	
Test commissioning functions	
Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16
Status/control	V 11 1 10 11 11 11
Status/control variable	Yes; Up to 16 variable tables
<ul> <li>Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul><li>Number of variables, max.</li></ul>	70; Status/control
Forcing	
<ul><li>Forcing</li></ul>	Yes
<ul><li>Forcing, variables</li></ul>	Inputs/outputs, bit memories, distributed I/Os
<ul> <li>Number of variables, max.</li> </ul>	64
Diagnostic buffer	
• present	Yes
<ul><li>Number of entries, max.</li></ul>	3 200
— adjustable	Yes
— preset	120
Service data	
• can be read out	Yes
Standards, approvals, certificates	
	V
CE mark	Yes
CE mark CSA approval	Yes
CE mark CSA approval UL approval	Yes Yes
CE mark CSA approval UL approval cULus	Yes Yes Yes
CE mark CSA approval UL approval	Yes Yes

KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	ATEX II 3G Ex nA IIC T4 Gc
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes
Programming	
<ul> <li>Command set</li> </ul>	see instruction list
<ul> <li>Nesting levels</li> </ul>	7
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
<ul><li>System functions (SFC)</li></ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Number of simultaneously active SFCs	
— DPSYC_FR	2; SFC 11; per interface
— D_ACT_DP	8; SFC 12; per interface
— RD_REC	8; SFC 59; per interface
— WR_REC	8; SFC 58; per interface
— WR_PARM	8; SFC 55; per interface
— PARM_MOD	1; SFC 57; per interface
— WR_DPARM	2; SFC 56; per interface
— DPNRM_DG	8; SFC 13; per interface
— RDSYSST	8; SFC 51
— DP_TOPOL	1; SFC 103; per interface
Number of simultaneously active SFBs	
— RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces

Know-how protection	
User program protection/password protection	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	25 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	700 g
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